

Abstract

A mold for in-mold decorating simultaneously with molding manufacturable at low cost in a short delivery period in manufacturing the mold and capable of stably 5 mass-producing molded article in molding the molded articles, wherein cavity forming blocks (3, 21, 121, 131) having molding cavities (28, 58, 128, 138) into which an in-mold decoration film (13) is to be inserted are mounted on diesets (7, 10, 107, 110) on a fixed side and a movable 10 side. Pockets into which the cavity forming blocks are fitted are not formed in the diesets, the diesets and cavity forming blocks are positioned by engaging projections (4, 44, 104, 144) formed on one of the contact faces thereof and engaging recesses (5, 105) formed in the 15 other before installation, and a plurality of mold clamping force receiving parts (6a, 6b, 112a, 112b) are installed on the outside of a film passing area around the cavity forming blocks.